



D-RING SEAL

High-performance polyurethane solution extends seal life with one-piece design For hydraulic valves

The unique shape of the D-Ring provides a variety of design advantages. The molded "D" shape which is higher in the middle and lower on the ends, provides sealing in critical areas while reducing the chance of a seal being cut during installation. It's sealing lip is minimized thus reducing the amount of friction between seal and bore while providing expected sealing performance. The "D" shape is symmetrical so there is no performance degradation as the valve cycles in the reverse direction or concern of backward installation of the seal. The design also incorporates "pressure pedestals" to eliminate the potential for "blow-by," common in reverse cycling.



No Back-up Rings

The increased wear resistance and strength of polyurethane eliminates the need for back-up rings, thus minimizing installation issues.

High-performance Polyurethane

For long life and wear resistance.

"D" Shape

Unique "D" shape provides sealing in the critical areas while reducing the chance of a seal being cut during installation.

Reduced Lip

The unique shape reduces the lip and thus the amount of wear due to friction.

Your Problem: back-up and O'Ring Seal Failure

Back-up and O'Ring seal failure

- Back-up pinches during installation
- Nitrile and FPM seals wear out quickly
- O'Ring rolls in the groove/spiral failure

Pesky back-ups and hard to install multi-piece seal

- Multi-component O'Ring/back-up
- Worrisome placement of the O'Ring and back-up
Is it on the pressure side? Tank side?
- Inelastic PTFE back-ups are difficult to re-seat



PTFE back-ups are pinched and broken during installation; leading to seal failure.



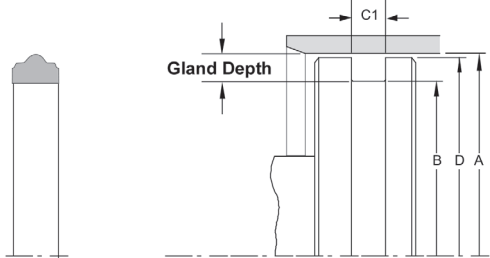
D-Ring Solution

Single Piece Solution

- Easy Installation
- High strength material + D-Ring design eliminates need for back-ups
- Will not roll in the groove



Gland Dimensions — DG Profile — Dynamic



Standard Material	Temperature Range
Polyurethane	-65°F to +275°F (-54°C to +135°C)

Part Number	Piston			Groove Width	O'Ring 2-Size AS568A
	A Bore Diameter	B Groove Diameter	D Piston Diameter	C1 One Back-up	
	+ .002/- .000	+ .000/- .002	+ .000/- .002	+ .005/- .000	
DG12-010	0.374	0.264	0.372	0.138	-010
DG12-011	0.436	0.326	0.434	0.138	-011
DG12-012	0.499	0.389	0.497	0.138	-012
DG12-013	0.561	0.451	0.559	0.138	-013
DG12-014	0.624	0.514	0.622	0.138	-014
DG12-015	0.686	0.576	0.684	0.138	-015
DG12-016	0.749	0.639	0.747	0.138	-016
DG12-017	0.811	0.701	0.809	0.138	-017
DG12-018	0.874	0.764	0.872	0.138	-018
DG12-019	0.936	0.826	0.934	0.138	-019
DG12-020	0.999	0.889	0.997	0.138	-020
DG12-021	1.061	0.951	1.059	0.138	-021



**Reduce down time with immediate availability with our D-Ring kit
Ask for your ORK-DRK-AU today!**